

3 - YEAR WARRANTY



NIIGATA MACHINE TECHNO CO. Ltd., manufacturer of NIIGATA ALL-ELECTRIC Injection Molding Machines, together with **DAIICHI JITSUGYO (AMERICA) Inc.**, the exclusive supplier to North and South America, warrants the NIIGATA equipment according to the following schedule:

- NIIGATA Machine Techno Co. Ltd, Manufactured Parts Including Toggle Mechanism.....36 Months
- Material Processing Screw and Barrel.....12 Months
- Repair Labor Including Travel Expenses.....12 Months
- Non-NIIGATA Manufactured Parts12 Months
- Barrel Heater Bands.....12 Months

WARRANTY BEGINS:The warranty period begins on the date of "Start Up"

BASIC COVERAGE:This warranty covers any repair or replacement of parts which becomes necessary due to a defect in materials and workmanship under normal use except those items listed under "What is not covered."

**Coverage applies as follows to specific components within the
NIIGATA Limited Warranty:**

Printed Circuit Boards

- Procured printed circuit boards are warranted for a period of twelve (12) months against failure due to defects in material and workmanship.

Screw, Barrel and Non-Return Valve

- Material processing screw, barrel and check ring assembly are warranted for a period of twelve (12) months against defects in material and workmanship, but are specifically not covered for damage resulting from wear, corrosion or cold start-up.

Hydraulic Power Unit

- Optional hydraulic core pull power unit is warranted for a period of twelve (12) months against defects in material and workmanship. Hydraulic filters are not covered.

Heater Bands

- Material barrel heater bands are warranted for a period of twelve (12) months, but the nozzle band and thermocouple are not warranted.

Parts Shipment

- Warranted parts are shipped prepaid for "Next Day Delivery," however, delivery time is guaranteed only by the carrier.

Non-NIIGATA Manufactured Parts

- Includes servo motor, drive belts, ball screws, controller and electronic components

What is not covered by the NIIGATA Limited Warranty:

Factors Beyond the Manufacturer's Control

- Repairs and adjustments required as a result of misuse, negligence, modification, alteration, tampering, disconnection, improper adjustments or repair, accidents, and use of add-on parts or materials.
- Damage or surface corrosion resulting from acidic atmosphere.

Lack of Maintenance

- Repairs and adjustments caused by improper maintenance, lack of required maintenance, or the use of fluids specified in the Owner's Manual.

Normal Noise or Deterioration

- Normal noise, vibration, wear, tear, or deterioration such as discoloration, scratching, or rusting of bare metal. Wear of Screw, Barrel, and Non-Return Valve
- Screws, barrels, or non-return valves that have been damaged by glass, mineral or other filters or corrosive materials.
- Screws or non-return valves that have been damaged by rotating the screw with insufficiently melted materials (cold start-up) or with an empty barrel.

Damage by Trucking or Rigging Company

- Damage by trucking or rigging company during shipping or installation.

Consequential or incidental

- Plant down time, lost profits, lawsuits by third parties and other types of consequential or incidental damages are not covered by any warranty.

Please refer to the Daiichi Jitsugyo (America) Inc., terms and conditions of sale. The Daiichi Jitsugyo (America) Inc. terms and conditions of sale are incorporated herein by reference.